**BOLT TORQUE SPECIFICATIONS**

**STANDARD BOLTS:**

<table>
<thead>
<tr>
<th>Size</th>
<th>Grade</th>
<th>Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16&quot;</td>
<td>5</td>
<td>20 ft/lbs.</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>5</td>
<td>35 ft/lbs.</td>
</tr>
<tr>
<td>7/16&quot;</td>
<td>5</td>
<td>56 ft/lbs.</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>5</td>
<td>85 ft/lbs.</td>
</tr>
</tbody>
</table>

**METRIC BOLTS:**

<table>
<thead>
<tr>
<th>Size</th>
<th>Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>8mm</td>
<td>22 ft/lbs.</td>
</tr>
<tr>
<td>10mm</td>
<td>42 ft/lbs.</td>
</tr>
<tr>
<td>12mm</td>
<td>70 ft/lbs.</td>
</tr>
<tr>
<td>14mm</td>
<td>95 ft/lbs.</td>
</tr>
</tbody>
</table>

**STANDARD BOLTS:**

- 5/16" x 1-1/2" Pan Hd. Sheet Mtl. Screw
- 3/8" Flatwasher
- 7/16" x 1-1/4" Hex Bolt Gr.5
- 1/2" x 1" Thread Cutting Bolt
- 8mm x 1.000 x 30mm Hex Bolt Gr.8.8

**METRIC BOLTS:**

- 8mm x 1.250 x 25mm Hex Bolt Gr.8.8
- 8 Heavy Frame Washer (1-1/4"OD)
- Loctite (not shown)

**READ complete manual CAREFULLY BEFORE attempting operation.**

**ITEM #1 IS NOT SHOWN**

**Pin Height - 13-1/2”  Pin Centers - 24”**

**9517131 PARTS LIST**

<table>
<thead>
<tr>
<th>REF. NO.</th>
<th>PART NO.</th>
<th>QTY.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>07928</td>
<td>2</td>
<td>1/4&quot; x 1-1/2&quot; Pan Hd. Sheet Mtl. Screw</td>
</tr>
<tr>
<td>2.</td>
<td>00214</td>
<td>5</td>
<td>1/4&quot; Flatwasher</td>
</tr>
<tr>
<td>3.</td>
<td>00523</td>
<td>14</td>
<td>3/8&quot;-16UNC x 1-1/4&quot; Hex Bolt Gr.5</td>
</tr>
<tr>
<td>4.</td>
<td>00060</td>
<td>14</td>
<td>3/8&quot; Lockwasher</td>
</tr>
<tr>
<td>5.</td>
<td>00059</td>
<td>6</td>
<td>3/8&quot; Flatwasher</td>
</tr>
<tr>
<td>6.</td>
<td>00061</td>
<td>10</td>
<td>3/8&quot;-16UNC Hex Nut</td>
</tr>
<tr>
<td>7.</td>
<td>07594</td>
<td>2</td>
<td>3/8&quot; x 1&quot; Thread Cutting Bolt</td>
</tr>
<tr>
<td>8.</td>
<td>01896</td>
<td>2</td>
<td>1/2&quot;-13UNC x 4&quot; Hex Head Bolt Gr.5</td>
</tr>
<tr>
<td>9.</td>
<td>00084</td>
<td>2</td>
<td>1/2&quot; Lock washer</td>
</tr>
<tr>
<td>10.</td>
<td>00083</td>
<td>2</td>
<td>1/2&quot;-13UNC Hex Nut</td>
</tr>
<tr>
<td>11.</td>
<td>07927</td>
<td>3</td>
<td>6mm x 1.000 x 30mm Hex Bolt Gr.8.8</td>
</tr>
<tr>
<td>12.</td>
<td>07479</td>
<td>8</td>
<td>8mm x 1.250 x 25mm Hex Bolt Gr.8.8</td>
</tr>
<tr>
<td>13.</td>
<td>07286</td>
<td>8</td>
<td>8mm Lock washer</td>
</tr>
<tr>
<td>14.</td>
<td>10989-35</td>
<td>1</td>
<td>Left Pull Ear Pod</td>
</tr>
<tr>
<td>15.</td>
<td>10990-35</td>
<td>1</td>
<td>Right Pull Ear Pod</td>
</tr>
<tr>
<td>16.</td>
<td>07897-35</td>
<td>2</td>
<td>Nut Strip</td>
</tr>
<tr>
<td>17.</td>
<td>07898-35</td>
<td>2</td>
<td>Bumper Bracket</td>
</tr>
<tr>
<td>18.</td>
<td>10322-35</td>
<td>1</td>
<td>Sub-Frame Mount</td>
</tr>
<tr>
<td>19.</td>
<td>07900-35</td>
<td>1</td>
<td>Left Stabilizer Brace</td>
</tr>
<tr>
<td>20.</td>
<td>07901-35</td>
<td>1</td>
<td>Right Stabilizer Brace</td>
</tr>
<tr>
<td>21.</td>
<td>07902-95</td>
<td>8</td>
<td>Heavy Frame Washer (1-1/4&quot;OD)</td>
</tr>
<tr>
<td>22.</td>
<td>12329</td>
<td>1</td>
<td>Loctite (not shown)</td>
</tr>
</tbody>
</table>

**Please order replacement parts by PART NO. and DESCRIPTION.**

**DEMCO • Dethmers Mfg. Co. • 4010 320th Street • P.O. Box 189 • Boyden, IA 51234**

**PH: (712) 725-2311 or (712) 725-2302 • Toll Free: 1-800-543-3626 • FAX: (712) 725-2380**

www.demco-products.com
IMPORTANT INSTALLATION ITEMS

DEMCO products and accessories are intended to be installed by professional installers with experience, proper equipment and the ability to do modification work. Installers with these qualifications can be found in RV and Automotive Service Centers.

If the car to be towed has been in an accident, the chassis may be damaged in an area where the Base Plate attaches. It may no longer be suitable for towing. Extreme caution and careful examination are required in such a situation. It is also likely, even from a minor accident, that the hole alignment will be more difficult due to hole alignment problems.

Many DEMCO Base Plates are designed to use existing holes and hardware to mount the Base Plate to the towed vehicle. Even though the bolt is there, however, do not assume it is adequate for mounting the Base Plate. Manufacturers make many changes in hardware both within and between model years. Be sure the bolt is long enough to protrude past the nut a distance no less than 1/2 the diameter of the bolt, after the Base Plate is mounted. The threads should be in good condition.

We require that "Blue" be used on all bolts. If a new bolt is required, be sure it is SAE Grade 5 or Metric 8.8.

WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN LOSS OF TOWING VEHICLE CONTROL, SEPARATION OF THE TOW BAR FROM THE TOWING VEHICLE, SEPARATION OF THE TOWED VEHICLE FROM THE TOW BAR, CAUSING SEVERE PERSONAL INJURY, DEATH, OR PROPERTY DAMAGE.

NOTE: This unit can be backed up in moderate increments. Any severe backwards cornering could result in damage to the Tow Bar and/or towed vehicle chassis.

For automatic transmissions: Consult your vehicle owners manual for towing suitability with the drive shaft connected. Otherwise, the towed vehicle will have to be equipped with a transmission pump or drive shaft disconnect.

Check to make sure that all lights are in proper working order.

The information on towability of vehicles is reprinted with permission of MotorHome© Magazine, and is believed to be reliable. However, Demco does not warrant the information to be correct. Always consult your towed vehicle owner’s manual and follow towing instructions. Each year, MotorHome© Magazine, compiles a list of vehicles that can be towed four-down behind a motorhome with no modifications required. This guide contains only those vehicles that have been approved by their manufacturers for towing. This list is enclosed with this manual.

Caution: MotorHome© Magazine left out any vehicles that have towing speed limits slower than 55 m.p.h., or distance limits of less than 200 miles. At a minimum, these vehicles require significant modification, such as the use of an aftermarket product, to make them towable. The availability of a Demco Tow Bar Base Plate does not imply that these vehicles can be modified or that there is an aftermarket product available. Refer to your vehicle owner’s manual or consult your dealer to determine whether your vehicle can be modified to make it towable. Failure to observe this precaution could result in property damage or personal injury.

CAUTION

Safety is of utmost importance at all times. There are several items that must be checked each time before using and while using a tow bar. Before allowing anyone to hook up or operate a tow bar, be sure they have read and understand the proper operating procedure.

DO NOT use worn or damaged cables and/or pins.

Be sure the SAFETY CABLES are hooked, chassis to chassis, to both the towing and towed vehicles using the crisscross method.

Check clearance between vehicles in a turning situation.

Check base plate mounting bolts for tightness and frame for metal fatigue.

Do not load the towed vehicle with anything as you may exceed the towing capacity of the tow bar.

Keep fingers away from pivot points to prevent personal injury.

Be sure the steering components of the towed vehicle are properly aligned.

NOTE: The dimensional variations between otherwise identical vehicles can be considerable. Some minor modifications may have to be made to ensure a proper fit.

INSTALLATION INSTRUCTIONS

1. Remove lower splash panel (12 bolts).

2. Remove inner fender to facia screw. Pull inner fender back or remove completely to gain access to one bolt, fender to facia. Do this on each side.
3. Remove headlights, one bolt in front and two L-shaped fasteners in back, pull these straight up. Pull headlight out and unplug wiring.

4. Remove two more bolts, fender to facia, by headlight openings. Remove facia.

5. Remove two bolts to remove center filler panel.

6. Remove front bumper styrofoam by drilling out pop-rivets, and set aside. One at a time replace all eight bumper bolts with eight heavy washers, and 8mm bolts and lockwashers.

7. Slide each pull ear pod starting from center of bumper out and measure approximately 1-13/16" from edge of center bumper channel to edge of pull ear pod. Pull ears have to measure 24" center to center. Clamp in place with "C" clamp.

8. Drill two 13/32" holes through top of bumper on each pull ear pod, using pod as template.

**NOTE:** Use blue **LocTite** on all bolt when reassembling.
9. Slide nut plate through bumper hole and fasten with 3/8" x 1-1/4" bolts, and lockwashers.

10. Fasten angle bracket, with 3/8" x 1-1/4" bolts, flatwashers, and lockwashers to pod and loosely tighten. Drill 5/16" hole in center of bumper using angle bracket as template. Attach here with 3/8" self threading bolt. Tighten all previously installed bolts for pods at this time.

11. Attach narrow subframe mount with 1/2" x 4" bolts, lockwashers, and nuts on bottom side.

12. Attach 1/4" x 2" brace with two 3/8" x 1-1/4" bolts, lockwashers, and nuts on each side and one 3/8" x 1-1/4" bolt, lockwasher, flatwashers and hex nut on each side in back to subframe mount. Braces are left and right, second slot is for pass through bolt clearance into fiberglass housing for lower splash panel.

13. Push styrofoam against two bolt heads and cut out styrofoam for bolt head clearance. Attach styrofoam with two 1/4" x 1-1/2" sheetmetal screws and 1/4" flatwashers.

14. Cut grill bar out according to picture. Reassemble front facia and headlights.

15. Reinstall lower splash panel and replace three bolts, in the rear of the panel, with three longer included bolts.
How satisfied are you with our product?  ○ ○ ○ ○ ○

How satisfied are you with the dealership/distributor sales staff?  ○ ○ ○ ○ ○
Dealer/Distributor Name __________________________ City __________ State ________

How satisfied are you with the company sales staff?  ○ ○ ○ ○ ○

How satisfied are you with the delivery?  ○ ○ ○ ○ ○

Did you have any contact with a Demco Representative?  YES NO
If YES, how satisfied were you?  ○ ○ ○ ○ ○

I would recommend this product to my family and friends.  YES NO

Would you purchase again from DEMCO?  YES NO

Since taking delivery, have you been contacted by the dealer?  YES NO

Did you have any problems with this DEMCO product?  YES NO
If YES, are you satisfied with the company’s resolution of your problem?  ○ ○ ○ ○ ○

Why did you purchase this product? __________________________

Please list the specific source of information prompting this purchase.
________________________________________________________________________
________________________________________________________________________

After purchasing this product, do you see any needed product improvement? ______ If yes, what improvement? __________
________________________________________________________________________

What other products would you like to see DEMCO offer? __________________________
________________________________________________________________________

Comments _____________________________________________________________

Owner’s Name: __________________________ Mailing Address: __________________________
City: __________________________ State: __________________________ Zip Code: __________________________

Model#: __________________________
Serial #: __________________________
Purchase Date: __________________________

Owner’s Signature: __________________________

Please return to DETHMERS MFG. CO. By FAX or tri-folding this form to the backside, it is pre-addressed.
1. **Extent and Duration of this Warranty:**
Your Demco product has a Lifetime Limited warranty to be free from defects in materials and workmanship under normal use and service from date of purchase by the original (first) retail owner, or until it is resold or transferred by the original owner. Any part of the Demco product found in the judgement of the manufacturer to be defective in materials or workmanship will be repaired or replaced at the manufacturer’s option without charge for parts or labor to the original owner.

2. **Manufacturer and Warrantor:**
Dethmers Manufacturing Co.
4010 320th Street
P.O. Box 189
Boyden, IA 51234
(712) 725-2311

3. **Repair or Replacement Procedure:**
If your Demco product develops a defect during the warranty period, promptly notify Dethmers Manufacturing Co. customer service department. Until such notice is received, Warrantor will not be responsible for any repair or replacement.

Upon receipt of notice from you, Warrantor will have a choice of options in replacing any part it determines to be defective:

- **a)** Warrantor may require you at your own expense to deliver or ship the part to its factory or authorized dealer. Any defective part will be repaired or replaced and returned to you free of charge. Any part returned to Warrantor and found not to be defective will be returned to you freight collect with an explanation.

- **b)** Warrantor may elect to ship a new part to its dealer to be exchanged free of charge for the defective part returned by you to the dealer.

- **c)** Warrantor may elect to ship or deliver a replacement part to your address.

4. **Limitations on Warranty Coverage:**
Coverage under this warranty will be valid only if the customer warranty card is returned by the original purchaser within 30 days of purchase.

Coverage under this warranty will be effective only when a copy of the original invoice, showing the date and location of purchase, accompanies any claim for warranty. This warranty is limited to the original owner and is NON TRANSFERABLE to a second party.

Warrantor has no liability whatsoever and this warranty is null and void if any Demco product has been misassembled or subjected to neglect, negligence, misuse, accident or operated in any way contrary to the operating and maintenance instructions as specified in the Demco Owner’s Manual for that model.

This warranty does not cover any product that has been altered or modified so as to affect its operation, performance or durability, or that has been modified to change the intended use of the product.

In addition, the warranty does not extend to repairs made necessary by normal use of parts, accessories or other equipment which in the judgment of Warrantor, are either incompatible with the Demco product, or affect its operation, performance or durability.

This warranty does not cover:
1) normal wear and tear
2) road film or gravel damage to paint
3) paint
4) rust damage

Warrantor has a policy of continuous product improvement. We reserve the right to change or improve the design of any Demco product, including but not limited to state of the art changes, without assuming any obligation to modify any product previously manufactured.

Warrantor assumes no responsibility to the owner for loss of use of the product, loss of time, inconvenience or other damage consequential or otherwise, including, but not limited to expense for gasoline, expense of transporting the product to the dealer and expense of returning the product, mechanic’s travel time, telephone or telegram charges, road service/towing charges, rental of another product during the time warranty repairs are being performed, travel, lodging, loss or damage to personal property or loss of revenue or earnings.

5. **Limitations of Implied Warranties:**
All implied warranties, if any, expire and terminate upon expiration of this warranty. Some states do not allow limitation on how long an implied warranty lasts, so this limitation may not apply to you.

6. **Limitation of Consequential Damages:**
Warrantor’s responsibility under this warranty extends solely to repair or replacement of your Demco product and its component parts. Warrantor does not assume responsibility for, nor shall it be liable for, any special, incidental or consequential damages. Some states do not allow the exclusion or limitation on incidental or consequential damages, so the above exclusion or limitation may not apply to you.

7. **Purchaser’s Rights:**
This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

8. **Exclusive Warranty:**
This is the only express warranty made by Dethmers Manufacturing Co. on your Demco product and no agent, employee, or other person is allowed to change or add to this warranty.