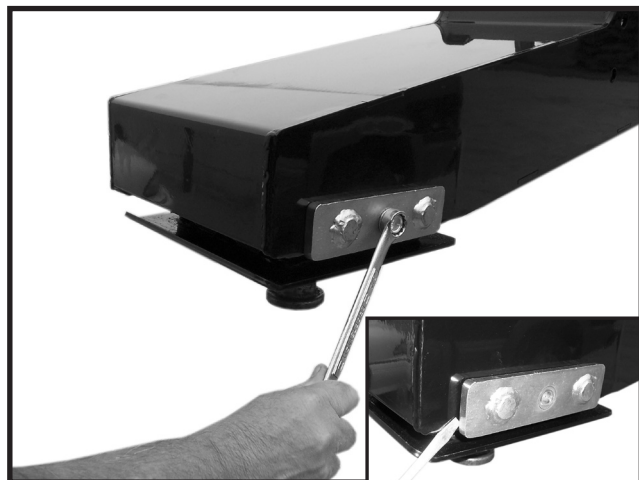


ASSEMBLY
OPERATION
REPLACEMENT PARTS

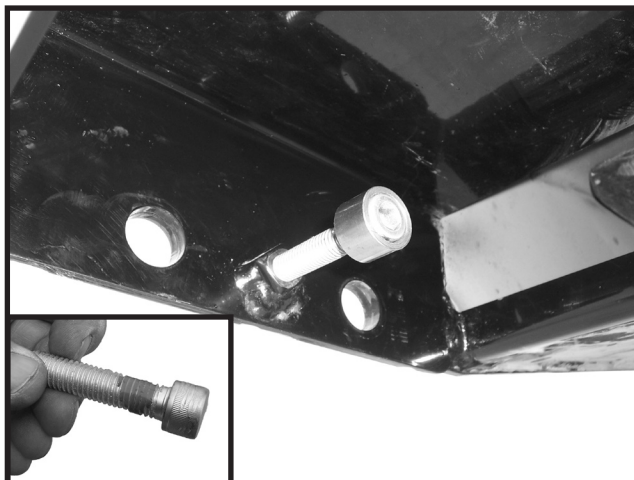
Glide Ride Bumper Stop Kit

Demco

GLIDE RIDE BUMPER STOP KIT REPLACEMENT



1. Remove 1/2" bolt from pin plate using 3/4" wrench or socket. Using a flat screw driver or thin chisel and hammer, tap between pin plate and Glide Ride box on bottom to get pin plate started coming out. Pry pin plate out by going from side to side by the 1" pin until pin plate can be totally removed. Be sure to support under kingpin base before removing pin plates.



2. Lower kingpin base out kingpin box. Apply thread lock to threads of bolt close to bolt head. Install bushing on bolt as pictured, and thread into weld nut on side of pin box. Torque to 85 ft-lbs.



3. Slide urethane bumper over bushing until it is flush with bushing.



4. Lift kingpin base into pin box, lining links with holes in pin box. Install pin plates by tapping from side to side. Apply thread lock to end of bolt and fasten plate using 1/2" serrated flange nut. Torque to 85 ft-lbs.

DEMCO • 4010 320th Street • P.O. Box 189 • Boyden, IA 51234

PH: (712) 725-2311 • Toll Free: 1-800-543-3626 • FAX: (712) 725-2380 www.demco-products.com